

## About Edwards Cast Stone

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#### Want to learn more?

Call Edwards Cast Stone at **563.556.0535** today to find out how we can enhance the value of your building and make project management easier for you.

## About Edwards Cast Stone

Edwards Cast Stone is a family-owned and operated business. Since our founding in 1964 by Jim Edwards, our focus has been on providing the highest quality products with the best customer service possible.

Every facet of our operation - from our 44,000 square-foot, state-of-the-art facility, to design, planning and shipping - focuses on you, and what you need to get your job done right. Whether it's our [standard products](#), or [custom castings](#) in custom colors, Edwards Cast Stone has the solution you need.

It's our policy to work closely with you during each step of your project, with open lines of communication. We find this helps avoid any problems that could develop from miscommunication, and even helps to identify potential problems *before they arise*.

We'll be certain our designs and plans meet your approval prior to production.

Our goal is to earn your complete satisfaction - on your current job, and all future jobs as well. Focusing on your complete satisfaction helps to ensure that you're completely comfortable referring our service to others.

After all, high-quality cast stone products and a high degree of customer satisfaction are how we've earned our reputation for providing quality products and excellent service. We want to keep that reputation, and that's why we aim to excel on every project.

#### We promise you:

- The highest quality cast stone available
- Superior shop drawings
- Reliable service
- On-time delivery

#### These goals match our mission:

"To provide the highest quality cast stone available while meeting the project needs of every customer."

"Many years ago our company made a basic decision. We decided that it would



## Cast Stone Products Overview

### The ECS Difference

### Dry Cast vs. Wet Cast

### Cast Stone, Pre-Cast or Cut Stone?

### Color Options

### Custom Products

### Standard Products

### NEW! Cast Stone 22

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## The Edwards Cast Stone Difference

There are many reasons to choose Edwards Cast Stone as your provider:

1. We maintain higher quality standards, giving every client more value with every product.
2. Edwards skill in creating [custom products](#) allows for endless possibilities with cast stone.
3. Our accurate, easy to understand shop drawings means everything can flow smoothly at the jobsite.
4. We keep our clients completely informed at every step of the process, and be certain we have your approval for products before beginning production.
5. All pieces are organized and clearly marked when they're prepared and palletted for delivery. We'll provide you with clear, easy-to-follow installation and maintenance instructions with every delivery.
6. We provide the best value available in Cast Stone. Excess time and material costs caused by errors wastes your money. Our procedures are geared toward keeping costs down and your project on time and on budget.

#### Hardware

We know that large construction jobs have an enormous number of variables. That's why we offer customized installation hardware that is detailed on all our shop drawings. You'll find everything you need to properly install Cast Stone in our [Standard Parts Catalog](#). We want to offer



### Our Reputation is Cast in Every Stone.

The quality of cast stone can vary considerably. Different materials, manufacturing techniques, quality control, and experience all influence the quality of the final cast stone product.

Our cast stone is the finest available because we use the best available materials, have experienced, knowledgeable staff, and a state-of-the-art facility. All these factors combine to give you the quality you need to produce a durable project that holds its value for decades.

We are so sure of our quality, that we invite you to review the guidelines for identifying high quality cast stone and compare ours to any of our competitors. We'll also provide testimonials and contact information if you'd like to speak with one of our satisfied customers.

[Braun Intertec Architectural Cast Stone Test](#)

[Listen to Testimonials](#)

Process Overview

Drafting & Design

Drafting Samples

Design Tips

Shipping & Delivery

Installation

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## Drafting and Design Services

Precise shop drawings are critical to getting your job done right. Our highly trained drafting team will work closely with the contractor and architect to be certain we clearly understand your project needs.

We use the best technology and the latest version of AutoCAD to produce the most accurate drawings possible. Once your drawings are complete, we'll send an electronic file for your review and approval.

We can also send you a paper copy if you need one and can't print one. Just call us at 563-556-0535, or send an email to [greg@edcstone.com](mailto:greg@edcstone.com), and we'll send one right out.

After all, we don't want to start production until you've given your "stamp" of approval. That way we'll know everything is exactly as needed. We want to save you time, and not waste it dealing with schedule changes or errors. We also want to save you money and be certain there are no problems with installation. All of our detailed shop drawings list the required installation hardware - we can even deliver it with your stone.

Paying close attention to the details of each project is another way we make certain that every aspect of our work meets your needs and wants. Our attention to detail makes it easy for you to choose Edwards Cast Stone as your supplier for your current and future projects.



## Requirements

We want to help your project go smoothly, and we also want you to have trouble-free installation. To assure that, we will require specific information about your project. Here is a brief list:

A complete set of up-to-date or most current architectural drawings, civil or landscape, and structural, if needed. Digital file formats of .dwg, .tif, or PDF are also accepted, and sometimes preferred, to speed up the shop drawing process.

All specifications and addendums.

A project schedule for when stone is needed on site. Providing accurate dates helps us plan our production schedule so the right pieces will be at your job site at the right time.

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## Shipping & Delivery

### Shipping

We can ship to any jobsite in the continental U.S.. Small orders, such as one or two pallets, ship via LTL carriers. Larger orders ship via flatbed semi.

In both cases, we ship via the most economical method that ensures the safe handling and arrival of your order. Getting your order to you in perfect condition is our highest priority when selecting a carrier.

All orders, once completed, are palletized, then wrapped and strapped to properly protect and secure your order. Then our Shipping Department will contact you to arrange delivery.

#### Information they'll need includes:

- Jobsite contact person and phone number - land line and cell, if available.
- Directions to the jobsite.
- The location on the site where the order will be delivered.

#### Each shipment includes:

- Two copies of setting drawings;
- Delivery Ticket and Load list;
- A copy of our Operations and Maintenance Manual.



### Delivery

Please note that you'll need to have the means to unload the order readily available at the site. This will generally be a forklift. Our Shipping Department will advise you if anything in your order will need special handling. If there is lifting hardware included with your shipment, we request that you return it to us upon completing the project.

The carriers will allow two hours for unloading, and will work with you to get as close to the job as possible. Additional fees will apply for time spent unloading beyond the two hours allotted. Please advise us of any delays that arise on your end so we can notify the carrier in advance.

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## Installation

### Cast Stone Installation

Most masons will have no difficulty installing our products. Plus, to make installation easier, we offer customized hardware you'll need for proper installation. All necessary hardware is detailed on our shop drawings. Simply order the installation hardware when you order your cast stone.

We want to be with you every step of the way, and we can provide general installation instructions for our cast stone products, whether standard or custom. And don't forget - we're here to answer any questions you have about installing our products.

These advantages come from choosing Edwards Cast Stone as your supplier for all your cast stone projects. You don't have to do everything on your own when you have Edwards in your corner. After all, the highest quality cast stone products should have the best service too.

### Installation Troubleshooting

#### Missing Pieces

Every job that Edwards produces starts with a detailed shop drawing. These shop drawings will show all the different pieces and their location on the project. Every piece will be given a piece number which allows us to track it from date of production to which pallet number it is on and also which truck it was shipped on. If you find yourself missing a piece contact us and we can help you find it.

#### Technical Bulletins - Download PDFs

[#32 Cracking](#)[#33 Efflorescence](#)[#35 Water Repellents](#)[#38 Patching](#)[#39 Cleaning](#)